



Geon™ Vinyl Rigid Extrusion L7858 LHB Brown 3511 (Provisional)* Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Impact Resistance	• Weather Resistant	
Uses	• Outdoor Applications	• Profiles	• Windows & Doors
Forms	• Cube		
Processing Method	• Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.45	1.45	ASTM D792
PVC Cell Classification	1-41432-33	1-41432-33	ASTM D4216
PVC Cell Classification	16334	16334	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	355000 psi	2450 MPa	ASTM D638
Tensile Strength ² (Yield)	6200 psi	42.7 MPa	ASTM D638
Flexural Modulus	410000 psi	2830 MPa	ASTM D790
Flexural Strength	11300 psi	77.9 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
Across Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	3.0 ft·lb/in	160 J/m	
Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	2.9 ft·lb/in	150 J/m	
Drop Impact Resistance			ASTM D4226
73°F (23°C) ³	1.20 in·lb/mil	53.4 J/cm	
73°F (23°C) ⁴	4.00 in·lb/mil	178 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	83	83	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	163 °F	72.8 °C	
CLTE - Flow	3.3E-5 in/in/°F	5.9E-5 cm/cm/°C	ASTM D696
Additional Information	Typical Value (English)	Typical Value (SI)	
Ease of Sizing	Good	Good	

*Provisional: Approximate values based on 85857 and 87416.

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

³ Procedure A, C.125 Dart

⁴ Procedure B, C.125 Dart



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